

Machine receiving process.

SN. 2936

Indicate if machine has chip conveyor then tag the chip conveyor.

Chip conveyor included

Indicate if the machine has a coolant pump and how many.

Coolant pump included. Quantity - 1
High pressure

List all tooling.

None

List all work holders.

Main - B60

Sub - B42

List all collets.

Main - 1 $\frac{3}{8}$ serrated collet

Sub - None

Give the number of pucks and mark if any are missing.

Total - 7

Missing - 1

Put all tooling, work holders and pucks in a box and mark.

List any Sheet metal damage.

None

Make sure all turret plugs are on machine.

Missing - 8

Check voltage of machine and put a pigtail on accordingly. ✓

Power machine on and state the condition.

Power supply needs replaced

Move all axis. Note any concerns.

All good

Run tool changer. Note any concerns.

Turret needs seal kit

Run spindles. Note any concerns.

Sub-spindle needs rebuilt

Run parts catcher and conveyor. Note any concerns.

Parts catcher position sensor needs replaced

Check all axis backlash readings. Record.

~~_____~~
~~_____~~
~~_____~~
~~_____~~

Note any leaking concerns.

Turret leaking

Note any other concerns.

Touch probe position ^{sensor} needs replaced
Touch probe solenoid valve needs replaced
Fanuc graphics board needs replaced

Luke Shavel

Signature

11/05/20

Date